

Door 2 OPENS last and LOCKS first

Door 2 will <u>always</u> have some sort of mechanical "jam" or Astragal for Door 1 to lock into on CLOSE & LOCK

The program in the controller will ALWAYS open door 1 first. This is so that Door 1 will pull out of Door 2's mechanical jam.

This also means that Door 2 should always be closed 1st so that Door 1 has a jam to lock back into.

If Door 2 ever tried to open first, it could pull Door 1 off its track!

Assuming the controller is wired correctly the <u>program</u> should prevent this.

If the door has some functionality...the first door to move should be Door 1. If not, DO NOT let the doors close and attempt an OPEN!

PRESS STOP IMMEDIATELY

On initial testing always start the doors some place in the middle in case of an error. That way you can tell the doors are moving in the wrong direction BEFORE they push into a jam or each other causing damage!



0