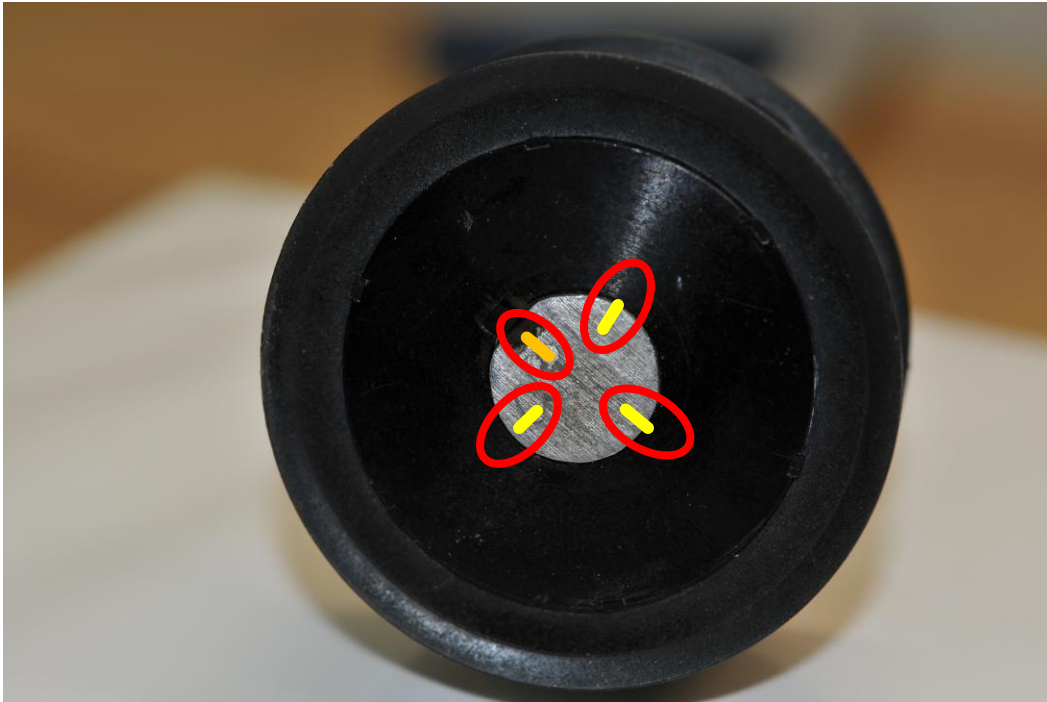


INNOTION

A Caldwell Company



- 1 Remove the pulley
- 2 Use a chisel & hammer to “dent” the shaft in 3-4 locations
PROTECT the other end of the shaft to prevent deformation!
Denting the keyseat will prevent the key from falling out too!
3. Install the pulley from the opposite end of the shaft
4. Secure rotation with key and setscrew.

The deformed shaft end will prevent the pulley/keyway from falling out

Universal Joint (no photo)
P/N 20H03040



Use 1/2" x 1" x 7/16" Shaft Collar
P/N 20H0361

	Securing Pulley With Inverted Shaft			
cdonovan	SIZE A	FSCM NO	DWG NO	REV 1
2-9-2017	SCALE	1 : 1	SHEET	1 OF 1